

Work Order ID 143668-2

March 18, 2016 10:34:41 AM

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Item ID: D350-567-117

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Super-sized Vertical Reference Floor Window - Sliding Door Compatible

Stop *NS2*

Start Date: 3/21/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 3/23/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Slt Date: 20160318

Run Start *NR1*

QC: Date: SPC (Y/N):

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-567	E

100	Document Control	0.00	DAS 6 9-89						
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels as per PPP D350-567-117 CHG002								

ML9 1604-08

DAS
27
9-89

APR 08 2016

110	Packaging	0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								

DAS
6
9-89
28
9-89

MAR 21 2016

120	QC4- 100% Inspect kits for completeness	0.00							
120	QC								
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

APR 08 2016



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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130	Packaging	0.00					BAS 27 9-89		APR 08 2016
Packaging	Memo Identify and pack for shipping as per PPP D350-567-117 Location: <u>022</u>						DAS 28 9-89		
140	QC21- Final Inspection - Work Order Release	0.00							
140	QC	0.00							
Quality Control	Memo						ML5		APR 08 2016

MF
16-4-8

Picklist Print

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Work Order ID: 143668

143668

Parent Item: D350-567-117

D350-567-117

Parent Item Name: Super-sized Vertical Reference Floor Window - Sliding Door Compatible

Start Date: 3/21/2016

Required Date: 3/23/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08.09.30 new issue EC verified by: DD
IPP REV:B 13.10.15 AS PER IIN REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-567-031 *D350-567-031* Interior Window For -015 & -025		Manufactured	No			110	Each	0.0000	1	1			
D350-567-113 *D350-567-113* Replacement Exterior Super-sized Window		Manufactured	No			110	Each	0.0000	1	1			
DT8439 *DT8439* TEMPLATE		Manufactured	No			110	Each	0.0000	1	1			

DAS
27
9-89

143668
DAS 28 9-89
DAS 28 9-89
DAS 28 9-89
DAS 28 9-89

